

Issue 85 - July 2026				
BMS Reference	Title	Issue	Date	
BMS0663	PCB Layout Handover Review Checklist	3	29/09/2021	
BMS0664	PCB End of Layout Review Checklist And Approval	3	29/09/2021	
BMS0761	Heat Treatment of Metals: Quality Requirements	2	31/03/2020	
BMS1999	Protection Treatment of Aluminium Alloys by Chemical Conversion Without Hexavalent Chromium	8	10/05/2022	
BMS2216	Printed Circuits: General Manufacturing Specification	3	02/08/2023	
BMS2851	Cable Harness Manufacturing - Process Requirements	7	26/10/2023	
BMS2936	Fusion Welding: Process Requirements	1	19/10/2016	
BMS3598	Additive Manufacturing Processes - Metal Powders - Quality Requirements	2	11/02/2021	
BMS3599	Passivation without Hexavalent Chromium of Stainless and Corrosion - Resisting Steels: Process Requirements	4	30/06/2021	
BMS3680	Hexavalent Chromium Free Thin film sulfuric acid anodizing of aluminium and aluminium alloys*	4	08/03/2021	
BMS4055	Fibre Optic Handling, Cleaning & Installation	4	01/05/2025	
BMS4100	Additive Manufacturing processes – Technical standard for procurement of X5CrNiCu15-5 powder	2	08/02/2021	
BMS4101	Additive Manufacturing processes – Technical Standard for procurement of X5CrNiCu17-4 powder	2	08/02/2021	
BMS4102	Additive Manufacturing processes – Technical Standard for procurement of Ti-6Al-4V ELI powder	2	08/02/2021	
BMS4105	Metallic Part or Blank Produced by Additive Powder Bed Technology: Quality Requirements	3	24/01/2024	
BMS4110	Additive Manufacturing – Laser Powder Bed Fusion Technique – Ti6Al4V Annealed – Technical requirements	3	24/01/2024	
BMS4111	Additive Manufacturing – Laser Powder Bed Fusion Technique – Ti6Al4V HIPed – Technical requirements	3	21/10/2023	
BMS4112	Additive Manufacturing – Laser Powder Bed Fusion Technique – X5CrNiCu17-4 solution treated and precipitation treated – Technical requirements	2	26/11/2020	
BMS4213	Manufacturing Response to Critical Items and Key Characteristics being defined in an MBDA design	2	23/04/2024	
BMS4530	Restricted Processes for Manufacture	2	30/06/2021	
BMS4673	MBDA UK Surface Treatment Supplier Approvals	5	01/05/2025	
DSM 01.0001	Removal of Burrs and Sharp Edges, Tolerances for Allowable Fillets & Screw Thread Starts & Run-Outs	6	02/03/2026	
DSM 01.0003	Control of Storage Conditions and Storage Life of Materials, Details, Components and Equipment	11	17/03/2026	
DSM 03.0001	Riveting: Manufacturing Requirements	4	31/05/2006	
DSM 03.0003	Resistance Spot and Seam Welding of Aluminium Alloys and Steels : Manufacturing Requirements	7	21/01/2020	
DSM 03.0007	Etch Inspection of Steel Parts: Process Requirements	8	17/03/2011	
DSM 03.0009	Forgings: Quality Requirements	8	17/03/2011	
DSM 03.0010	Carburizing and Carbo-nitriding of Steel: Process Requirements	9	25/07/2019	
DSM 03.0011	Gas Nitriding of Low and Medium Alloy Steel: Process Requirements	6	25/07/2019	
DSM 03.0012	Nitriding of Corrosion Resisting Steel: Process Requirements (OBSOLESCENT)	6	08/01/2009	
DSM 03.0013	Induction Hardening and Tempering of Steel: Process Requirements	6	25/07/2019	
DSM 03.0016	Hardware Marking: Process Requirements	41	21/03/2025	
DSM 03.0018	Torch Brazing: Process Requirements	9	19/07/2018	
DSM 03.0020	Furnace, Induction and Resistance Brazing: Process Requirements	8	30/04/2007	
DSM 03.0021	Power Beam Welding: Process Requirements	7	31/03/2004	
DSM 03.0022	Flux Dip Brazing of Aluminium and its Alloys: Process Requirements	11	30/11/2006	
DSM 03.0025	Encapsulation: Process Requirements	38	25/02/2026	
DSM 03.0027	Painting and Marking of Equipment: Process Requirements	31	23/05/2024	
DSM 03.0028	Thread Locking and Retaining Using Anaerobic Compounds	13	21/01/2026	
DSM 03.0029	Cleaning and Preparation of Metals and Non-metals Prior to Adhesive Bonding, Painting and Other Processes	22	04/02/2022	
DSM 03.0032	Adhesive Bonding: Process Requirements	53	27/03/2023	
DSM 03.0033	Joining and Sealing: Process Requirements	32	10/10/2022	
DSM 03.0034	Dry Film Lubrication: Process Requirements	11	17/02/2026	
DSM 03.0037	Grit and Abrasive Blasting: Process Requirements	10	27/08/2020	
DSM 03.0038	Packaging, Storage Life Conditions and Storage Life Requirements of Vulcanised Rubber and Vulcanised Items	13	06/05/2021	
DSM 03.0040	Electrical Discharge Machining of Metals: Process Requirements	5	24/04/2020	
DSM 03.0042	Wiring and Cabling: Manufacturing and Repair Requirements	12	14/09/2017	
DSM 03.0045	Chemical Blackening of Corrosion Resisting Steels: Process Requirements	5	21/07/2020	
DSM 03.0050	Application of Temporary Protectives to Metallic Parts: Process Requirements	7	14/09/2015	
DSM 03.0051	Shot Peening: Process Requirements	5	05/05/2020	
DSM 03.0052	Silver Plating of Threaded Parts: Process Requirements	4	14/09/2015	
DSM 03.0053	Locking of Fastening Devices	11	22/01/2026	
DSM 03.0054	Installation of Wire Thread Inserts and Repair of Damaged Holes	7	11/03/2022	
DSM 03.0059	Electrical Bonding: Manufacturing Requirement	7	31/03/2007	
DSM 03.0061	Self-Lubricating Hard Anodizing of Aluminium and Aluminium Alloys: Process Requirements	4	13/04/2020	
DSM 04.0001	Procurement of Preferred Metallic Materials for Grade B Applications	16	30/09/2007	
MT C3.0261	ASSEMBLY - Torque Tightening of Threaded Fasteners	1	11/04/2010	
MT C5.0001	Acceptable Alternative Metallic Material Standards	12	20/03/2024	
MT C5.0002	Passivation of Stainless and Corrosion - Resisting Steels: Process Requirements	4	30/06/2021	
MT C5.0003	Electroless nickel-phosphorus alloy coating: Process requirements	1	22/07/2009	
MT C5.0004	Electro-deposition of Zinc-Nickel (12-16% Ni) Alloy: Process Requirements	10	03/07/2026	
MT C5.0005	Qualification and Approval of Personnel for Non-destructive Testing	2	24/01/2010	
MT C5.0006	Penetrant Flaw Detection: Process Requirements	2	15/03/2017	
MT C5.0357	Magnetic Particle Flaw Detection: Process Requirements	2	06/01/2011	
MT C5.0432	Acceptable Alternatives to UK Specified Standards	6	05/01/2024	
MT C5.0444	Electro-deposition of Zinc and Chromate Free Passivation	8	03/07/2026	
MT C5.5001	Aluminium Alloy Castings: Quality Requirements	3	15/11/2020	
MTM C5.0111	Protective treatment of aluminium alloys using chromate conversion coating	3	04/06/2026	
MTM C5.0113	Hard Anodizing of aluminium and its alloys	6	04/06/2026	
MTM C5.0114	Sulfuric Acid Anodizing of aluminium and its alloys	3	04/06/2026	
MTM C5.6001	Temperature control during the heat treatment of metallic parts	2	13/09/2010	