	Issue 51 - July 2023	N	1BDA
BMS Reference	Title	Issue	Date
BMS0761	Heat Treatment of Metals: Quality Requirements	2	31/03/2020
	Protection Treatment of Aluminium Alloys by Chemical		
BMS1999	Conversion Without Hexavalent Chromium	8	10/05/2022
BMS2216 BMS2851	Printed Circuits: General Manufacturing Specification	6	14/09/2016 15/09/2020
BMS2936	Cable Harness Manufacturing - Process Requirements Fusion Welding: Process Requirements	1	19/10/2016
BMS3598	Additive Manufacturing Processes - Metal Powders - Quality	2	11/02/2021
	Requirements Passivation without Hexavalent Chromium of Stainless and		
BMS3599	Corrosion - Resisting Steels: Process Requirements	4	30/06/2021
BMS3680	Hexavalent Chromium Free Thin film sulfuric acid anodizing of aluminium and aluminium alloys*	4	08/03/2021
BMS4055	Fibre Optic Handling, Cleaning & Installation	3	18/05/2023
BMS4100	Additive Manufacturing processes – Technical standard for procurement of X5CrNiCu15-5 powder	2	08/02/2021
BMS4101	Additive Manufacturing processes – Technical Standard for	2	09/02/2021
BIVI54101	procurement of X5CrNiCu17-4 powder	2	08/02/2021
BMS4102	Additive Manufacturing processes – Technical Standard for procurement of Ti-6Al-4V ELI powder	2	08/02/2021
BMS4105	Metallic Part or Blank Produced by Additive Powder Bed	2	11/02/2021
	Technology: Quality Requirements Additive Manufacturing – Laser Powder Bed Fusion Technique –		
BMS4110	Ti6Al4V Annealed – Technical requirements	2	26/11/2020
BMS4111	Additive Manufacturing – Laser Powder Bed Fusion Technique – Ti6Al4V HIPed – Technical requirements	2	26/11/2020
	Additive Manufacturing – Laser Powder Bed Fusion Technique –		
BMS4112	X5CrNiCu17-4 solution treated and precipitation treated –	2	26/11/2020
BMS4530	Technical requirements Restricted Processes for Manufacture	2	30/06/2021
BMS4673	MBDA UK Surface Treatment Supplier Approvals	2	20/10/2022
BMS4213	Manufacturing Response to Critical Items and Key Characteristics being defined in an MBDA design	1	20/02/2019
BMS0663	PCB Layout Handover Review Checklist	3	28/09/2021
BMS0664 DS 01.0017	PCB End of Layout Review Checklist And Approval Hardware Marking: Design Requirements	3	29/09/2021 05/02/2020
DS 03.0030	Tolerancing of Size (Linear and Angular Dimensions)	6	03/05/2010
DSM 01.0001	Removal of Burrs and Sharp Edges, Tolerances for Allowable	5	31/07/2006
DCM 04 0000	Fillets & Screw Thread Starts & Run-Outs Control of Storage Conditions and Storage Life of Materials,	40	10/00/222
DSM 01.0003	Details, Components and Equipment	10	19/08/2022
DSM 03.0003	Resistance Spot and Seam Welding of Aluminium Alloys and Steels: Manufacturing Requirements	7	21/01/2020
DSM 03.0007	Etch Inspection of Steel Parts: Process Requirements	8	17/03/2011
DSM 03.0009	Forgings: Quality Requirements	8	17/03/2011
DSM 03.0010	Carburizing and Carbo-nitriding of Steel: Process Requirements	9	25/07/2019
DSM 03.0011	Gas Nitriding of Low and Medium Alloy Steel: Process	6	25/07/2019
	Requirements Nitriding of Corrosion Resisting Steel: Process Requirements		
DSM 03.0012	(OBSOLESCENT)	6	08/01/2009
DSM 03.0013	Induction Hardening and Tempering of Steel: Process Requirements	6	25/07/2019
DSM 03.0016	Hardware Marking: Process Requirements	38	07/03/2022
DSM 03.0018	Torch Brazing: Process Requirements	9	19/07/2018
DSM 03.0020	Furnace, Induction and Resistance Brazing: Process Requirements	8	30/04/2007
DSM 03.0021	Power Beam Welding: Process Requirements	7	31/03/2004
DSM 03.0022	Flux Dip Brazing of Aluminium and its Alloys: Process Requirements	11	30/11/2006
DSM 03.0023	Polyalkylene Glycol Quenching of Aluminium Alloys: Process	5	31/10/2007
DSIVI U3.UU23	Requirements (OBSOLESCENT)	5	31/10/2007
DSM 03.0025	Encapsulation: Process Requirements	37	23/03/2022
DSM 03.0027 DSM 03.0028	Painting and Marking of Equipment: Process Requirements Thread Locking and Retaining Using Anaerobic Compounds	30 12	05/12/2022 26/10/2020
DSM 03.0029	Cleaning and Preparation of Metals and Non-metals Prior to	22	04/02/2022
DSM 03.0029	Adhesive Bonding, Painting and Other Processes Adhesive Bonding: Process Requirements	53	27/03/2023
DSM 03.0032 DSM 03.0033	Jointing and Sealing: Process Requirements	32	10/10/2022
DSM 03.0034	Dry Film Lubrication: Process Requirements	10	27/04/2021
DSM 03.0037	Grit and Abrasive Blasting: Process Requirements Packaging, Storage Life Conditions and Storage Life Requirements	10	27/08/2020
DSM 03.0038	of Vulcanised Rubber and Vulcanised Items	13	06/05/2021
DSM 03.0040	Electrical Discharge Machining of Metals: Process Requirements	5	21/04/2020
DSM 03.0042	Wiring and Cabling: Manufacturing and Repair Requirements	12	14/09/2017
	Chemical Blackening of Corrosion Resisting Steels: Process		
DSM 03.0045	Requirements	5	21/07/2020
DSM 03.0050	Application of Temporary Protectives to Metallic Parts: Process	7	14/09/2015
DSM 03.0051	Requirements Shot Peening: Process Requirements	5	05/05/2020
DSM 03.0052	Silver Plating of Threaded Parts: Process Requirements	4	14/09/2015
DSM 03.0053	Locking of Fastening Devices	10	16/02/2023
DSM 03.0054	Installation of Wire Thread Inserts and Repair of Damaged Holes	7	11/03/2022
DSM 03.0059	Electrical Bonding: Manufacturing Requirement Self-Lubricating Hard Anodizing of Aluminium and Aluminium	7	31/03/2007
DSM 03.0061	Alloys: Process Requirements	4	13/04/2020
DSM 03.0069	Chromic Acid Anodizing and Dichromate Sealing of Aluminium	3	22/07/2020
DSM 03.0070	and Aluminium Alloys: Process Equirements Electro-Deposition of Zinc: Process Requirements	9	13/09/2020
DSM 04.0001	Procurement of Preferred Metallic Materials for Grade B	16	30/09/2007
MT C3.0261	Applications ASSEMBLY - Torque Tightening of Threaded Fasteners	1	11/04/2010
MT C5.0001	Acceptable Alternative Metallic Material Standards	11	13/04/2022
	Passivation of Stainless and Corrosion - Resisting Steels: Process Requirements	4	30/06/2021
MT C5.0002			22/07/
	Electroless nickel-phosphorus alloy coating: Process requirements	1	22/07/2009
MT C5.0002 MT C5.0003	Electro-deposition of Zinc-Nickel (12-16% Ni) Alloy: Process	8	27/07/2022
MT C5.0003			_,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,
	Requirements	- 1	
MT C5.0003	Requirements Qualification and Approval of Personnel for Non-destructive	1	24/01/2010
MT C5.0003 MT C5.0004 MT C5.0005 MT C5.0006	Requirements Qualification and Approval of Personnel for Non-destructive Testing Penetrant Flaw Detection: Process Requirements	2	15/03/2017
MT C5.0003 MT C5.0004 MT C5.0005 MT C5.0006 MT C5.0357	Requirements Qualification and Approval of Personnel for Non-destructive Testing Penetrant Flaw Detection: Process Requirements Magnetic Particle Flaw Detection: Process Requirements	2	15/03/2017 06/01/2011
MT C5.0003 MT C5.0004 MT C5.0005 MT C5.0006	Requirements Qualification and Approval of Personnel for Non-destructive Testing Penetrant Flaw Detection: Process Requirements	2	15/03/2017
MT C5.0003 MT C5.0004 MT C5.0005 MT C5.0006 MT C5.0357 MT C5.0432	Requirements Qualification and Approval of Personnel for Non-destructive Testing Penetrant Flaw Detection: Process Requirements Magnetic Particle Flaw Detection: Process Requirements Acceptable Alternatives to UK Specified Standards Electro-deposition of Zinc and Chromate Free Passivation Aluminum Alloy Castings: Quality Requirements	2 2 5	15/03/2017 06/01/2011 27/04/2020
MT C5.0003 MT C5.0004 MT C5.0005 MT C5.0006 MT C5.0357 MT C5.0432 MT C5.0444	Requirements Qualification and Approval of Personnel for Non-destructive Testing Penetrant Flaw Detection: Process Requirements Magnetic Particle Flaw Detection: Process Requirements Acceptable Alternatives to UK Specified Standards Electro-deposition of Zinc and Chromate Free Passivation	2 2 5 7	15/03/2017 06/01/2011 27/04/2020 23/06/2022
MT C5.0003 MT C5.0004 MT C5.0005 MT C5.0006 MT C5.0357 MT C5.0432 MT C5.0444 MT C5.5001	Requirements Qualification and Approval of Personnel for Non-destructive Testing Penetrant Flaw Detection: Process Requirements Magnetic Particle Flaw Detection: Process Requirements Acceptable Alternatives to UK Specified Standards Electro-deposition of Zinc and Chromate Free Passivation Aluminium Alloy Castings: Quality Requirements Protective treatment of aluminium alloys using chromate	2 2 5 7 3	15/03/2017 06/01/2011 27/04/2020 23/06/2022 15/11/2020